



KEYSPLINT HARD® TINTED

Uniz Slash 2 Printer Instructions



Model Layers

PRINTER SETTINGS	
Thickness (mm)	0.1
Exposure Time	6.5
Cool Down Time	3
Shrink	0
Motor Speed	Auto
Rise Height	15
LED Power	250
Infill	100



Base Layers

PRINTER SETTINGS	
Thickness (mm)	0.1
Exposure Time	25.5
Cool Down Time	3
Shrink	0
Motor Speed	Auto
Rise Height	Auto
LED Power	250
Infill	100