



KEYSPLINT SOFT® TINTED

Uniz Slash 2 Printer Instructions



Model Layers

PRINTER SETTINGS

Thickness (mm)	0.1
Exposure Time	10.4
Cool Down Time	3
Shrink	-0.0350mm
Motor Speed	Auto
Rise Height	15
LED Power	250
Infill	100%



Base Layers

PRINTER SETTINGS

Thickness (mm)	0.1
Exposure Time	14
Cool Down Time	3
Shrink	-0.0350mm
Motor Speed	Auto
Rise Height	15
LED Power	250
Infill	100%