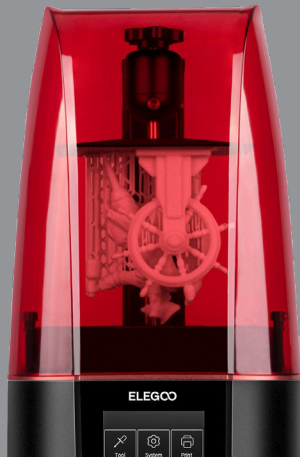




KEYGUARD™

Elegoo Mars 3 Pro 4k

PRINTER SETTINGS



KeyGuard™

Machine Size Scaling	Default
Layer Height	0.1
Bottom Layer Count	5
Transition Layer Count	10
Exposure Time	17
Bottom Exposure Time	50
Light Off Delay*	Rest time after lift: 16s
Bottom Light Off Delay*	Rest time after retract: 5s
Bottom Lift Distance	15
Lifting Distance	15
Bottom Lift Speed	100
Lifting Speed	65
Retract Speed	85
Bottom Retract Speed	125